

KEY UNIVERSAL NUMBERING

POSITION ONE – SERIES

	<i>DESCRIPTION</i>
10	Basic – Inch
11	Variable – Inch
12	Light Duty Ball Lock – Inch
13	Heavy Duty Ball Lock – Inch
50	Basic – Metric
51	Variable – Metric
52	Light Duty Ball Lock – Metric
53	Heavy Duty Ball Lock – Metric

POSITION TWO – TYPE

	DESCRIPTION
01	Solid Punch
02	Ejector Punch
03	Wire Punches (Basic Only)
04	Angle Head Punches
05	Combination Angle Head Punches
06	Cylindrical Head Punches
31	Headless Punch Guide Bushing
32	Head Down Punch Guide Bushing
33	Head Up Punch Guide Bushing
41	Headless Press Fit Die Button (Straight Relief)
42	Headed Press Fit Die Button (Straight Relief)
43	Ball Lock Die Button
44	Headless Press Fit Die Button (Taper Relief)
51	Headless Precision Press Fit Die Button
52	Headed Precision Press Fit Die Button
53	Headless Precision Press Fit Die Button – Full Taper
54	Headed Precision Press Fit Die Button – Full Taper
61	Retainers
62	Backing Hole

POSITION THREE – CONFIGURATION

	DESCRIPTION
01	Round
02	Rectangle
03	Obround
04	Square
05	End
06	Universal
07	Pilot – Parabolic
08	Pilot – Long Nose
09	Blank
10	Round Straight Punch
11	EDM Die Button Blank – Drilled Wire Hole
12	EDM Die Button Blank – Ground Wire Hole
13	Retainer With Three Dowel Holes
14	Retainer with One Dowel Hole

POSITION ONE	10 BASIC
POSITION TWO	01 SOLID PUNCH
POSITION THREE	03 OBROUND
BODY DIAMETER	3/8
OVERALL LENGTH	2-1/2"
POINT LENGTH	5/8
SHAPE SIZE	.312 X .250
SPECIFY MATERIAL	M-2